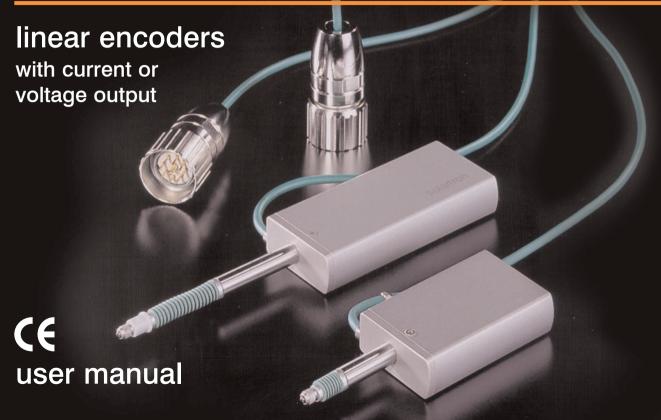
solartron



Index _____

1	Introduction
2	Safety Summary3Terms in this manual3Symbols in this manual3
3	Designation of Parts
4	Handling and Maintenance5
5	Mechanical Installation.65.1 Clamping configurations.75.2 Replacing the probe tip.8

6	Operation
	6.1 Finger lift
	6.2 Cable lift9
	6.3 Pneumatic operation
7	Electrical Interface10
	7.1 Current probe11
	7.2 Voltage probe12
8	Specification13
9	Outline Drawings
	IP65 and 1P50 versions14
	Connector
10	Neturn of Goods

1.0: Introduction_

Introduction

The LE12/25 Linear Encoder with current or voltage output, when used with suitable interfacing electronics, provide a precision linear measurement system. The current version (designated I) provides industrial standard current in-phase and quadrature-phase signals. The voltage version (designated V) provides equivalent voltage signals.

model no. LE/12/SV

LE/12/SI LE/25/SV LE/25/SI LE/12/PV LE/12/PI LE/25/PV LE/25/PI

Solartron also produce a digital version of the Linear Encoders, which can be used with Solartron DRO's or the Orbit network to create measuring systems.

This Manual

Describes the Linear Encoder types LE12/25 both pneumatic and spring versions with either current or voltage output.

This manual details the handling, installation and operation of the encoder and describes the electrical interfaces.

2.0: Safety Summary

Terms in this manual

WARNING statements identify conditions or practices that could result in personal injury or loss of life

CAUTION statements identify conditions or practices that could result in damage to the equipment or other property.

Symbols in this manual



This symbol indicates where applicable cautionary or other information is to be found.

WARNINGS:

Do not operate in an explosive atmosphere

To avoid explosion, do not operate this equipment in an explosive atmosphere.

Air Pressure

On LE/12/P and LE/25/P variants under no circumstances should the recommended maximum overpressure of 1.0 bar be exceeded.

NOTES:

This equipment contains no user serviceable parts

This equipment must be returned to your Solartron dealer for all servicing and repair (see section 10.0).

Low Voltage

This equipment operates at below the SELV and is therefore outside the scope of the Low Voltage Directive

3.0: Designation of Parts.

Items Supplied

Linear Encoder Probe in packaging case.

Standard tip (measuring contact) fitted.

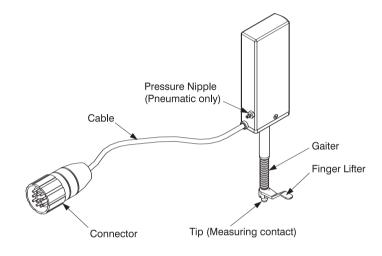
Finger lift lever.

Locking tool.

Operating instructions.

Calibration chart.

Plus other accessories as ordered.

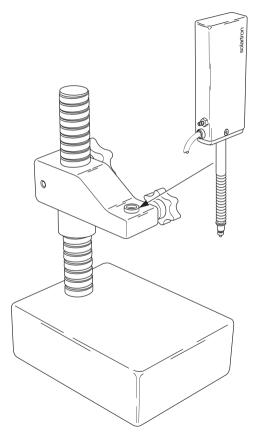


4.0: Handling & Maintenance

The Solartron range of Linear Encoders are precision instruments and should be handled with care. Where possible, the Linear Encoder should be stored in its protective box when not being used.

These Linear Encoders are designed to be maintenance free; additional periodic lubrication is unnecessary. Contacts with solvents should be avoided. Any attempt to dismantle the Linear Encoder will invalidate the warranty.

5.0: Mechanical Installation



5.0: Mechanical Installation

CAUTIONS



Ensure that the probe is not subjected to excessive over-travel, or side loading at the tip greater than that corresponding to a 0.5mm lift on a Ø3 ball.

When mounting the Linear Encoder avoid the risk of distortion of the bearing assembly by over-tightening of the mounting screws around the clamping shank.

Notes:

It is important to ensure that the probe is perpendicular to the measuring table to avoid introducing cosine errors.

Do not use excessive torque when tightening gauge stand clamp screws (see next section).

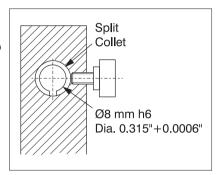
Keep cable away from moving parts to avoid potential damage.

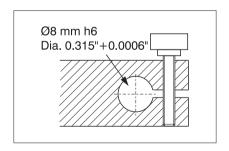
Protect probe against shock loading or impact!

5.0: Mechanical Installation (continued)

5.1 Clamping Configurations

When mounting Linear Encoder do not over tighten clamp screws.





Recommended maximum tightening torque

$$= \frac{0.28d ((\frac{P_{\Pi d}}{1}) + 0.15)}{(1-(0.15\frac{P_{\Pi d}}{1}))}$$

Where d = screw dia mm

P = screw pitch mm

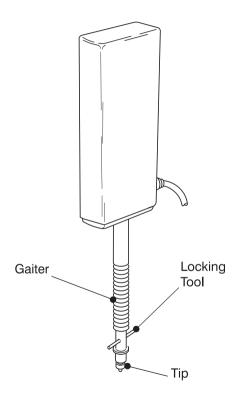
assuming a 'V' form thread and 0.15 coefficient of friction.

Note: A clearance hole in the fixturing of Ø9.5mm is advisable around the gaiter for satisfactory operation.

5.0: Mechanical Installation (continued)

5.2 Replacing the probe tip

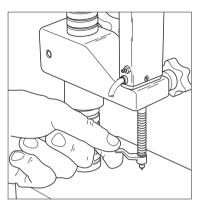
- 1. Slide back gaiter (fitted to IP65 and pneumatic versions only) to reveal the hole in the shaft.
- 2. Insert locking tool (supplied) in the hole.
- Unscrew tip while holding locking tool to prevent any damage to the read head.
- 4. Install new tip while holding locking tool.
- 5. Torque tip to 18-22 cNm.
- Slide down gaiter, (IP65 and pneumatic versions only).



6.0: Operation

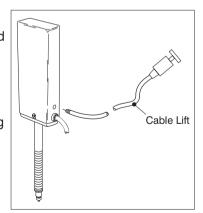
6.1 Finger lift lever

Snaps over probe tip enabling tip to be lifted without transferring heat to shaft.



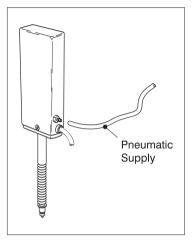
6.2 Cable lift

Allows tip to be retracted without touching Linear Encoder. Cable retract screws into probe body after removal of blanking screw.



6.3 Pneumatic operation

A Pneumatic nozzle is fitted as standard to LE/12/P & LE/25/P. By applying air between 0.5 & 0.8 bar, measuring tip will extend to meet component under test. On no account should a pressure exceeding 1.0 bar be applied.



WARNING: Damage/injury could be caused if the maximum recommended air pressure is exceeded.

CAUTION



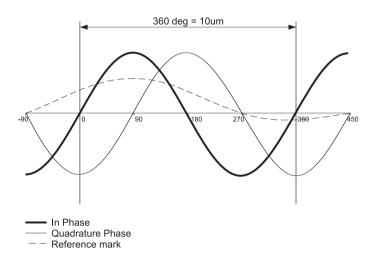
Ensure that the air supply for pneumatic operation is clean, dry and oil free.

6.0: Operation

C

7.0: Electrical Interface

The Linear Encoder provides either a current output or a voltage output corresponding to the format below. The signals are differential. These signals are designed to be compatible with industry standard electronics.



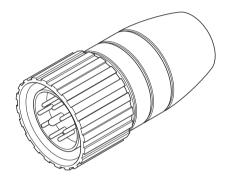
Signals	Current	Voltage
In Phase Quadrature Phase	7 - 16 uApp 7 - 16 uApp	0.6 to 1.2Vpp 0.6 to 1.2Vpp
Reference Mark	5 uAp nominal	0.5Vp nominal into 120 ohm load

7.0: Electrical Interface (continued) _

7.1 Current probe

Pin Number	Signal	Description
1	I ₁	In Phase current +
2	/I ₁	In Phase current -
3	+ 5 Vdc	Probe power supply
4	0 Vdc	Probe power return
5	l ₂	Quadrature phase current +
6	/l ₂	Quadrature phase current -
7	I ₀	Reference current +
8	/I ₀	Reference current -
9		Not connected to probe

Note: Connector housing is connected to cable screen and therefore probe body.

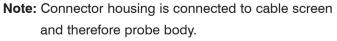




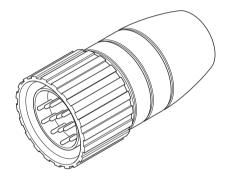
7.0: Electrical Interface (continued) _

7.2 Voltage probe

Pin Number	Signal	Description
1	/V ₂	Quadrature phase voltage -
2	5V dc	Sense
3	V _o	Reference voltage +
4	/V ₀	Reference voltage -
5	V ₁	In Phase voltage +
6	/V ₁	In Phase voltage -
7		No connection
8	V ₂	Quadrature phase voltage +
9		No connection
10	0V dc	Probe power return
11	0V dc	Sense
12	5V dc	Probe power supply







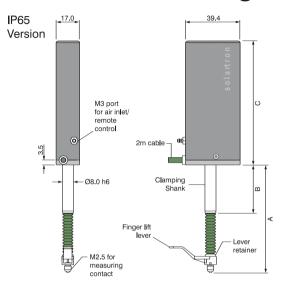


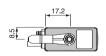
8.0: Specification _____

Model	LE12	LE25
Stroke	12mm (0.5")	25mm(1.0")
Resolution	Dependant on su	bsequent electronics
Accuracy	± 0.5μm (20 mi	llionths inch)
Reference temp	20°C	(68°F)
Slew rate	0.5 m/sec	(1.5 ft/sec)
Operating	1A	NΥ
attitude		
Gauging forces:		
(typical at		
mid stroke)		
Downwards	0.6N (60gm)	(2.1 oz)
Upwards	0.01N (10gm)	(0.3 oz)
Horizontal	0.5N (50gm)	(1.7 oz)
Max side load	0.1N (100gm)	(3.5 oz)
Shock	100g	(6ms)
Vibration	10g (50-	2000 Hz)
Cable length	2	m

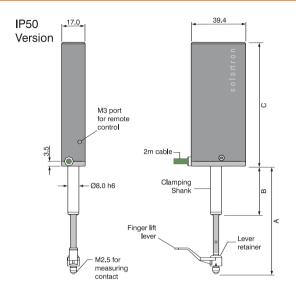
Temp range		
- Operating	C	0° to 50°C (32° to 122°F)
- Storage	-20	0° to +70°C (-4° to 158°F)
IP Rating		
Probe:		IP50 (IP65 optional)
Mounting		8mm
		h6
Tip thread		M2.5x6 deep
size		
Supply Voltage		5V ± 0.25VDC
Supply Current (max)		20mA
EMC		EN50081-1 &
		EN50082-2

9.0: Outline Drawings





	LE/12/S	LE/12/P	LE/25/S	LE/25/P
A	56.0 43.0	43.0 56.0	92.0 66.0	66.0 92.0
В	20.5	20.5	33.0	33.0
С	66.0	66.0	89.5	89.5





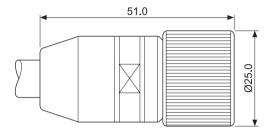
	LE/12/S	LE/25/S
A	50.5 37.5	76.0 50.0
В	20.5	33.0
С	66.0	89.5

Note:

All dimensions in mm All dimensions stated are nominal

9.0: Outline Drawings (continued) _

Connector



Note:

All dimensions in mm All dimensions stated are nominal